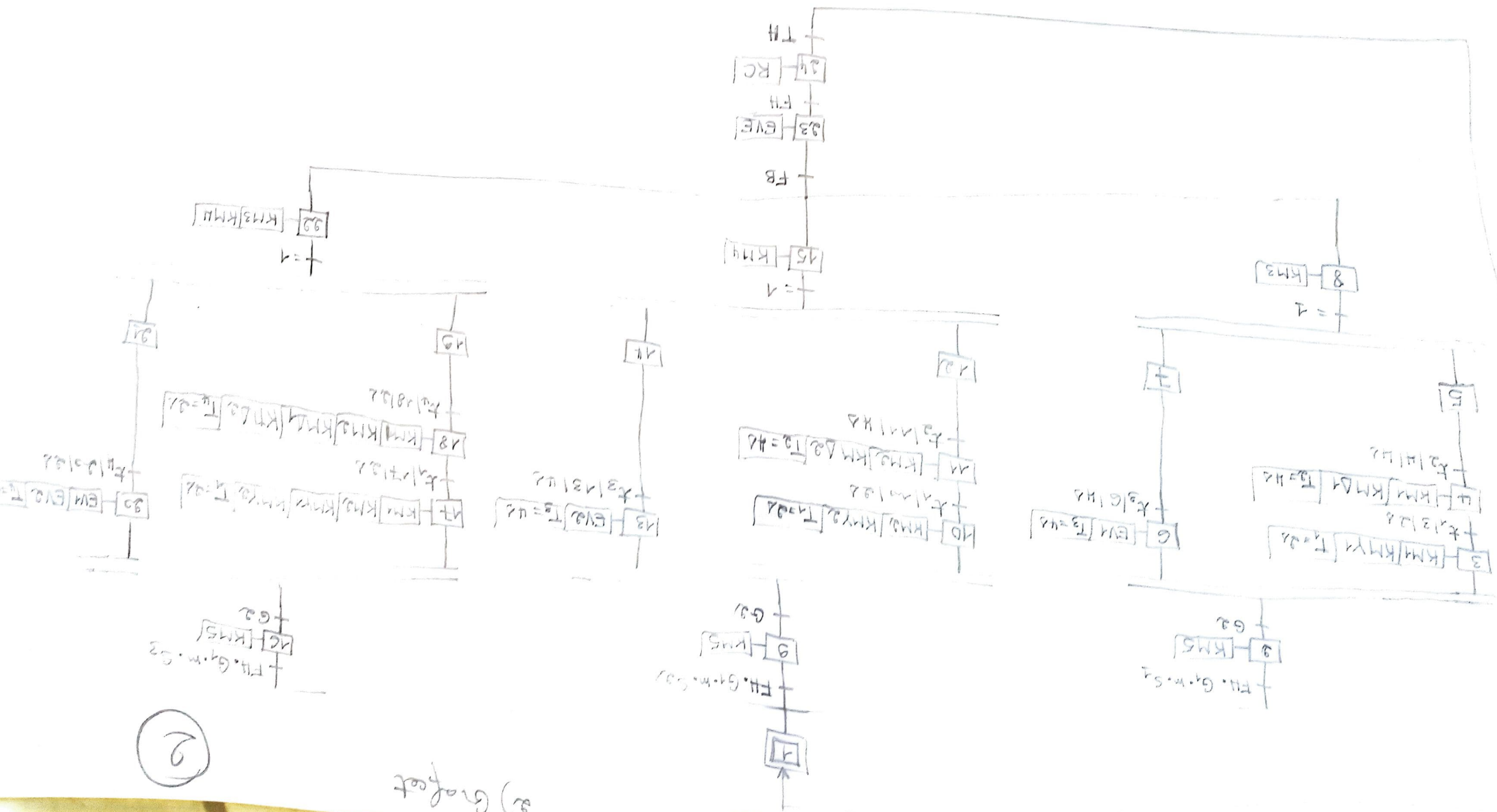


Diagrama de controle

Schème Auto T₂ CP 1
2020



②

2) Gröfzet

3) Das Eigenkreis der Grafcet

- Equations de Grafcet

$$K_{A1} = (K_{A2} \cdot T_{14} + K_{A1}) \frac{K_{A2}}{K_{A1}} \cdot \frac{K_{A3}}{K_{A2}} \cdot \frac{K_{A4}}{K_{A3}}$$

$$K_{A2} = (K_{A1} \cdot T_{11} \cdot G_1 \cdot M_{21} + K_{A2}) \frac{K_{A3}}{K_{A2}} \cdot \frac{K_{A4}}{K_{A3}}$$

$$K_{A3} = (K_{A2} \cdot G_2 + K_{A3}) \frac{K_{A4}}{K_{A3}}$$

$$K_{A4} = (K_{A3} \cdot G_3 + K_{A4}) \frac{K_{A1}}{K_{A4}}$$

$$K_{A8} = (K_{A8} \cdot K_{A7} + K_{A8}) \frac{K_{A23}}{K_{A23}}$$

$$K_{A23} = (K_{A8} \cdot E_3 + K_{A16} \cdot E_2 + K_{A22} \cdot E_B + K_{A23}) \frac{K_{A24}}{K_{A24}}$$

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